

WEBCAST AUCTION OF CNC CYLINDRICAL GRINDING & MACHINING INCLUDING
 STUDER CNC GRINDERS, HAAS VMC, GOFF SHOT BLAST, CENTER HOLE GRINDER, AGIE EDM,
 EWAG TOOL GRINDER, TOOLROOM MACHINERY, LIFT TRUCKS, SHOP SUPPORT EQUIPMENT

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WEBCAST AUCTION



Former Assets of **DECATUR DIAMOND**

835 N Hyatt Street – Tipp City, Ohio 45371
 15 Miles North of Dayton, OH

SALE DATE: TUESDAY, NOVEMBER 2ND, STARTING AT 10:00 AM

INSPECTION: Day Prior from 10AM to 4PM or by appointment with joe@cia-auction.com



Rebuilt by Hoco Technologies

Studer Model S40 CNC Cylindrical Grinder



NEW 2003

Ewag Model RS-15 Universal Six-Axis Precision Tool Grinder



16 Ton Eitel Model RP16 Hydraulic Straightening Press



NEW 2007

Haas Model VF-6SS CNC Vertical Machining Center w/ 12" 4th & 5th Axis Trunnion



NEW 2002

Fischer Dottikon Model ZSM-P-1000 Center Hole Grinder



Goff Model 1224 Spinner Hanger Shot Blast Machine



Sale Under The Management Of

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 2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



NEW 2010



**** (2) Samsung Model MCV50 CNC Vertical Machining Centers w/ 4th & 5th Axis KOMA Trunnion ** Located Offsite ****



Studer Model S30 Lean Pro CNC Cylindrical Grinder

NEW 2007



Agie Model Agietron Model 3 C-Axis Die Sinker EDM (New 2007) **Unhooked**



(2) Hitachi Seiki Model Hitec-Turn 23 SII CNC Turning Centers



KIA Model V45 CNC Vertical Machining Center w/ 4th Axis

CNC CYLINDRICAL GRINDERS

Studer Model S40 CNC Cylindrical Grinder; S/N 00840014, Fanuc Series 18i-T Control, Coolant Filter, Torit Mist Collector **(Rebuilt by Hoco Technologies in 2000's)**

Studer Model S30 Lean Pro CNC Cylindrical Grinder; S/N 022.0209.90.035, Fanuc Series 16-T Control, Coolant Filter, Torit Mist Collector ****Missing Transformer** (New 1999)**

Studer Model S40 CNC Cylindrical Grinder; S/N 011.0084.60.014, Fanuc Series 16-GC Control, Coolant Filter, Torit Mist Collector ****Out of Service****

Studer Model S35 CNC Cylindrical Grinder; S/N 20095, Coolant Filter, ****Out of Service****

CNC VMC'S

Haas Model VF-6SS CNC Vertical Machining Center w/ 12" 4th & 5th Tsudokoma Trunnion; S/N 1062612, Coolant Thru Spindle, High Speed Tool Changer, 64" X-Axis, 32" Y-Axis, 30" Z-Axis, 28" X 64" Table, 12,000 RPM, 40 Taper,

40-Position ATC (2007)

> 12" Tsudokoma Model TN-320 4th & 5th Axis Trunnion Table; S/N 062261

**** (2) Samsung Model MCV50 CNC Vertical Machining Centers w/ 4th & 5th Axis KOMA Trunnion;** S/N's DT50B0034, DT50B0028, Fanuc Series 0i-MD Control, 19" X 36" Table, 35" X-Axis, 19" Y-Axis, 20" Z-Axis, 10,000 RPM, 40 Taper, 30-Position ATC **(New 2010) ** Located Offsite ****

KIA Model V45 CNC Vertical Machining Center w/ 10" 4th Axis; S/N KV15042, Fanuc O-M Control, 18" x 45" Table, 30-Position ATC, 40 Taper, 31" X-Axis, 19" Y-Axis, 20" Z-Axis

KIA Model VA40 CNC Vertical Machining Center w/ 8" 4th Axis; S/N KV15042, Fanuc O-M Control, 15" x 49" Table, 25-Position ATC, 40 Taper, 28" X-Axis, 16" Y-Axis, 18" Z-Axis **(100+) 40 Taper Tool Holders**

CNC TC'S

(2) Hitachi Seiki Model Hitec-Turn 23 SII CNC Turning Centers; S/N's

2412, 2980, Seiki MULTI CNC Control, 10" 3-Jaw Chuck, 10-Position Tool Turret, 8.2" X-Axis, 23.6" Z-Axis, 3,600 RPM Spindle, Turbo Chip Conveyor

CENTER HOLE GRINDER

Fischer Dottikon Model ZSM-P-1000 Center Hole Grinder; S/N 352, 0.2" - 5" Max Part Diameter, 40" Max Part Length, 0° - 90° Center Holes Taper Angle, 60,000 RPM Precision Pneumatic Spindle, Rotating Diamond Dresser **(New 2002)**

PRECISION TOOL GRINDER

Ewag Model RS-15 Universal Six-Axis Precision Tool Grinder; S/N 150306279, 19.29" X-Axis, 5.12" Y-Axis, -10° to +27° A-Axis, 260° B-Axis, 3 HP Motor **(New 2003)**

EDM'S

Agie Model Agietron Model 3 C-Axis Die Sinker EDM; S/N 31 **(New 2007) **Unhooked****

Agie Model CNC-100/3 Wire EDM w/ Haas 4th Axis; S/N 04

TOOLSETTER

Zoller Model Venturion 600 Tool Presetter; S/N V420E2-00329 **(New 2002)**

SHOT BLAST MACHINE

Goff Model 1224SP Spinner Hanger Shot Blast Machine; S/N 96221-50-4672, 113 Hours Showing

BLAST CABINETS

Zero Model BNP55-300 Blast Cabinet; S/N 52004 **(2) Zero Model D-300-F Blast Cabinets;** S/N's 9642, 15737

Small Blast Cabinet

BATCH WASHER

30" ADF Model 800 Rotary Batch Parts Washer; S/N 9502-2583 **(2) Lepel Model LSS-7.5 Induction Heaters;** 230 Volt, 10 KVA, 3 Phase

GUN DRILLS

36" Natco Gun Drill; S/N A4H469, 8" Three-Jaw Chuck, 2 HP Motor, PB Controls, 36" Stroke

36" Ward Riddle Gun Drill; S/N N/A, 8" Three-Jaw Chuck, 3 HP Motor, PB Controls, 36" Stroke



36" Natco Gun Drill



3 HP Seiki XL Vertical Mill w/ Haas 5C 4th Axis & Controller w/ Newall DRO



Mitutoyo Model OM-Height 350 Digital Height Gauge

DECATUR DIAMOND



(2) 5" X 12" Myford Model Cylindrical Grinders



Zoller Model Venturion 600 Tool Presetter



13" X 40" YAM Model YAM-1000G Gap Bed Engine Lathe w/ Newall DRO

MISC. FABRICATION MACHINERY

16 Ton Eitel Model RP16 Hydraulic Straightening Press; S/N 13603, 6" Stroke, 6.375" Throat, 8" x 90" Table
 10" X 12" Amada Model HA250 Automatic Horizontal Band Saw; S/N 25K00108, 16" Stroke
 (2) D.E. Pedestal Grinders
 Grieve Model NB-550 Batch Oven; 3000 Watts, 230 Volts, Single Phase

TOOLROOM MACHINERY

3 HP Seiki XL Vertical Mill w/ Haas 5C 4th Axis & Controller w/ Newall DRO
 1.5 HP Bridgeport Vertical Mill w/4" Haas 4th Axis & Controller

1 HP Bridgeport Vertical Mill
 2 HP Bridgeport Duplicator Vertical Mill
 13" X 40" YAM Model YAM-1000G Gap Bed Engine Lathe w/ Newall DRO; S/N 530535, 8" Three-Jaw Chuck, Steady Rest
 6" X 12" Chevalier Model FSG-618 Surface Grinder
 (2) 5" X 12" Myford Model Cylindrical Grinders; S/N's HPM153539, HPM152321
 Sunnen MBB-1660 Hone
 (3) Cincinnati Tool & Cutter Grinders

TOOLING

Large Quantity of Perishable Tooling Including Carbide Endmills, Drills, Taps, Reamers, & More

LIFT TRUCK

5,000 Lb Komatsu FGC25 LP Gas Lift Truck

INSPECTION

Mitutoyo Model QM-Height 350 Digital Height Gauge
 14" J & L Optical Comparator w/ Newall DRO
 14" J & L Optical Comparator w/ Acu-Rite DRO

(4) Stuhr Bench Centers
 (6) 36" X 48" Granite Surface Plates w/ Stands
 Various Inspection Equipment Including: (3) Various Microscopes, Pin Gauge Sets, Micrometers, Height Gauges, Calipers, Bench Centers, & More

SHOP EQUIPMENT

Stainless Steel Top Lista

Workbench w/ Tooling Cabinet

(15) Maple Top Workbenches w/ Tooling Cabinet

(15) Lista Vidmar Tooling Cabinets

Craftsman Toolbox

1/4 Ton Freestanding Jib Crane

17" Powermatic Floor Drill

14" Powermatic Floor Drill

(10) Toolmakers Wood Workbenches

Speedy Packer Two-Part Foam Packaging Machine

Large Quantity of Shop Equipment Including: Electric Hand Tools, Pneumatic Hand Tools, Snow Blower, Rubbermaid Carts, Steel Carts, Clip Together Steel Shelving



36" Ward Riddle Gun Drill



10" X 12" Amada Model HA250 Automatic Horizontal Band Saw



5,000 Lb Komatsu FGC25 LP Gas Lift Truck



(15) Lista Vidmar Tooling Cabinets



Zero Model BNP55-300 Blast Cabinet



14" J & L Optical Comparator w/ Newall DRO



(15) Maple Top Workbenches Loaded with Perishable Tooling



Craftsman Toolbox



(2) Lepel Model LSS-7.5 Induction Heaters

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Contact Information
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CNC Grinders



CNC VMC's



Eitel Press



(30) Workbenches

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IMPORTANT NOTICE:

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BIDDER INSTRUCTIONS

> All bidders must register for this auction at www.bidspotter.com. Please register 24-hours in advance to get through approval process.



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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

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